

# Part Change Notification SEBN Requirements

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Supplier Change Management

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# About SEBN

**Sumitomo Electric Bordnetze is a global supplier of electrical wire harnesses and components employing over 36,000 people at more than 42 sites in 13 countries. For over 30 years we have been closely collaborating with our customers to develop complex wire harness systems up to series production and accompany demanding vehicle projects all the way from initial conception through production to the sequence-specific delivery of our products to the customer.**



# Process and Content

- ❑ **Send information about PCN, only when this change concerns SEBN**
- ❑ **BMG/EF (if the change requires it)**
- ❑ **SEBN part number**
- ❑ **OEM part number**
- ❑ **Supplier part number which is concerned**
- ❑ **Reason of change**
- ❑ **Initiator of change**
- ❑ **Detailed description of the change (if available, drawing or project plan)**
- ❑ **Availability of samples**
- ❑ **First delivery schedule and marking (e.g. next index, marked packaging)**

**In case of technical changes send your notification 6 month before first shipment, all other cases 3 months before first shipment**

# Process and Content

**PCN type defines the requirements of the basic documentation to start the PCN process.**

In supply chain of ZSB parts, the supplier is obliged to present a new PPA proposal regarding documentation including Master package for the ZSB parts at SEBN

## A: Change to product

- ❑ Dimensional change
- ❑ Material change
- ❑ Geometry change

➤ The required technical engineering approval „BMG/EF“ should be provided beforehand.

## B: Change to production process

- ❑ Relocation tool
- ❑ Duplication of tool
- ❑ New tool/production line

➤ The required technical engineering approval „BMG/EF“ should be provided beforehand.

## C: Change to supply chain

- ❑ Manufacturing location change
- ❑ Change of raw material supplier
- ❑ New second/alternative supplier
- ❑ Change of subcomponents

➤ Required: BMG, LSA, QMS Certification, OEM site qualification acc. VDA6.3/Formel Q

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## D: Logistic

- ❑ Packaging change
- ❑ Pallet size
- ❑ Minimum order quantity change

## E: Documentation change

- ❑ Change of drawing description without fit form function change
- ❑ Change of internal documentation concerning tools /processing specification

## F: Other

- ❑ Changes which are not included in any of the previous categories are identified as *other*

# Reason why we need this information in advance

Our production lines and processes need to be checked:

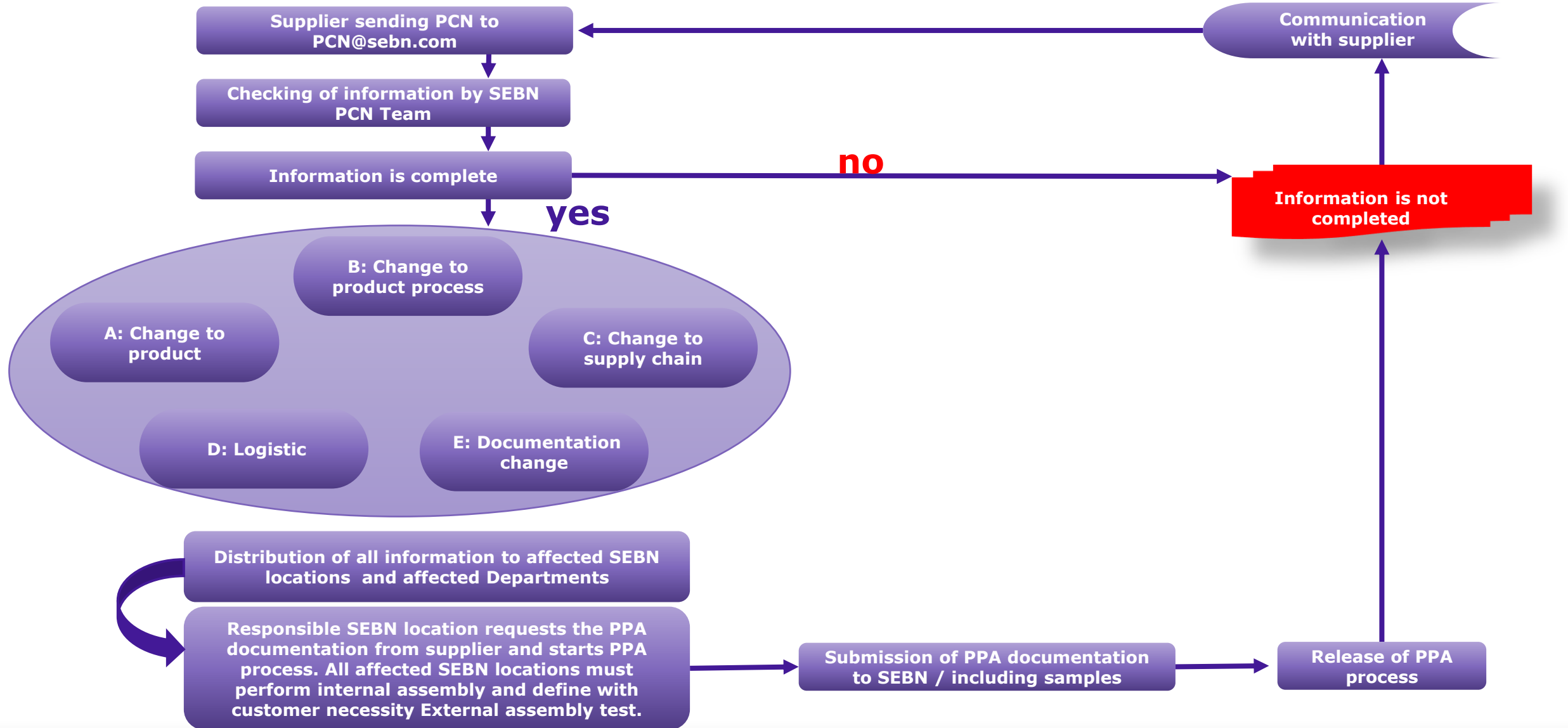
- ❑ crimping
- ❑ US welding
- ❑ connecting
- ❑ testing
- ❑ handling
- ❑ IMDS/REACH/ROHS
- ❑ if needed, ordering of new test modules



For example:

- ❖ The camera system must detect the relays type and designation
- ❖ Camera system detects new fuse type and fuse from new manufacturer

# SEBN PCN flow-chart







Check also our main requirements at our SEBN website: <https://www.sebn.com/supplier-area/>



# Change starts with PCN.